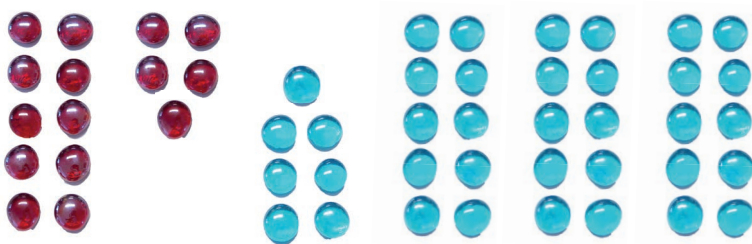


Rechne die Aufgabe und  
schreibe das Ergebnis auf die Linie.



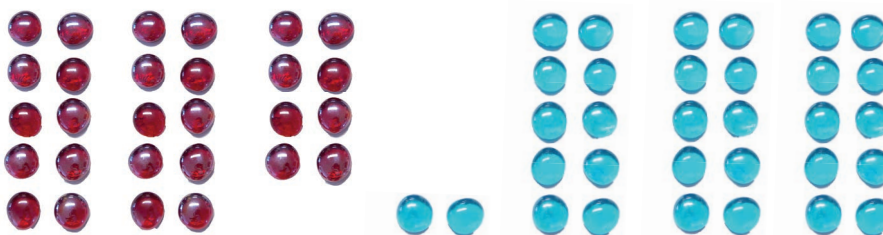
$39 + 24 = \underline{\quad}$



$15 + 37 = \underline{\quad}$



$46 + 16 = \underline{\quad}$



$28 + 32 = \underline{\quad}$



$44 + 18 = \underline{\quad}$